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## A LABORATORY STUDY ON EFFECT OF RANDOM INCLUSION OF FLY ASH AND PLASTIC FIBRES ON STRENGTH BEHAVIOUR OF BLACK COTTON SOIL FOR PAVEMENT SUBGRADE

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**ABSTRACT:** The black cotton soils experience extreme volume changes, making their utilization in the development of structural building ventures troublesome. Swelling soil dependably make issues more for daintily stacked structures than decently stacked structures by solidifying under burden and changing volumetrically alongside regular dampness and unequal settlement. Therefore, harm to establishment frameworks, basic components and engineering highlights invalidate the point for which the structures are raised. The properties of the black cotton soils can be adjusted from numerous points of view viz. mechanical and concoction implies. Hence, soil adjustment strategies are important to guarantee the great dependability of soil so it can effectively continue the heap of the superstructure particularly if there should arise an occurrence of soil which is very dynamic; likewise, it spares a ton of time. Endeavors to learn about such erratic conduct through research on the best way to bring these issues leveled out structure the background for this venture work. Accordingly, various research center analyses are directed to learn host of soil designing properties of a normally accessible far reaching soil when adjustment. Pre-and post-balanced out outcomes are contrasted with touch base at end that can frustrate sweeping soil issues. Far reaching soil strengthened with manufactured filaments is a changed strategy created as of late. Research facility thinks about on soil fortified with discrete filaments which are helpful in controlling the shrinkage propensity of the dirt. Test esteems. In the present work, an endeavor has been made to ponder the compaction, Unconfined Compression Test, California Bearing Ratio(CBR) tests were directed on black cotton soil blending with various rates of Fly ash and plastic fiber so as to decide the ideal rate. Test outcomes demonstrates that balancing out clayey soils with Fly ash and giving strands improve the quality in regarded far reaching soil when contrasted with untreated broad soil. Furthermore, Cyclic Plate Load tests were completed for the ideal rates acquired from the above test outcomes and the outcomes were investigated for the appropriateness of sub grade under specific loads in a model test tanks under research center conditions.

### 1.0 INTRODUCTION:

Soil is either part of the establishment or one of the crude materials utilized in the development procedure. Understanding the

designing properties of soil is significant to acquire quality and financial perpetual quality. Soil adjustment is the way toward amplifying the appropriateness of soil for a



given development reason. Soil changeability and vulnerability of a characteristic soil store and its properties are regular difficulties in geotechnical building structure. Establishments in far reaching soils, famously known as black cotton soils in this nation, experience interchange swelling and shrinkage after wetting and drying because of regular dampness vacillations. Expansive soils are profoundly powerless due to the huge changes in volume because of variances in the dampness content. Far reaching soils more often than not have unwanted building properties, for example, low bearing limit, combined with low security and exorbitant swelling. Soil has been utilized as a development material from time undying. Being poor in mechanical properties, it has been putting difficulties to structural designers to improve its properties relying on the prerequisite which changes from site to site. The subgrade laid on BC soil bases create undulations at the sungrade surface because of loss of solidarity of the sub level through relaxing amid storm. Splashed research facility CBR estimations of Black Cotton soils are commonly found in the scope of 2 to 4%. Because of low CBR esteems on sub level BC soil, unreasonable asphalt thickness is required for planning for adaptable asphalt. Research & Development (R&D) endeavors have been set aside a few minutes to improve the quality attributes of BC soil with new advances. During most recent 25 years, much work has been done on quality distortion conduct of fly powder and fiber strengthened soil and it has been built up certain that Expansive soils present difficult issues to structures developed over

them as far as differential settlements, poor quality and high compressibility particularly amid stormy season. A few states in India have huge store of sweeping soils. The present methodology received to manage such soils is to change the properties with admixture like lime and gypsum to make them reasonable for the development of overlying structures. Page 2 Far reaching soil is a very sweeping as it shows high swelling, shrinkage, compressibility and poor quality in contact with water. The present methodology embraced to manage such soils is to adjust the properties with admixture like Fly ash to make them reasonable for the development of overlying structures. To further improve the mechanical properties of these settled soils, an assortment of materials are being utilized as fortification which are polymeric in piece, having long life, don't experience natural debasement and subject to make ecological issue from its production till the end use. In the present work, an endeavor has been made to contemplate the compaction, CBR and unconfined compressive quality of broad soil treated with Fly ash and strengthened with finres for conceivable use in ground improvement. Attributes of Expansive soils are inorganic dirt of medium to high compressibility and structure a noteworthy soil bunch in India. Far reaching soil has a high level of mud, which is dominantly montmorillonite in structure and black or blackish dim in shading. Due to its high swelling and shrinkage qualities, the Expansive soil has been a test to geotechnical and roadway engineers. The dirt is exceptionally hard when dry, however loses its quality totally

when in wet condition. The wetting and drying procedure causes vertical development in the dirt mass which prompts disappointment of an asphalt, as settlement, substantial wretchedness, breaking and unevenness. It likewise shapes lumps which can't be effectively pummeled as treatment for its utilization in street development (Holtz and Gibbs, 1956). This postures major issues as respects to consequent execution of the subgrade. In addition, the diminished sub level tends to hurl into the upper layers of the asphalt, particularly when the subbase comprises of stone soling with parcel of voids. Progressive interruption of wet Expansive soil perpetually prompts disappointment of the subgrade. In any case, since this dirt is accessible effectively requiring little to no effort, it was every now and again utilized for development purposes (Bell, 1988). A portion of the components which impact the conduct of these sweeping soils are starting dampness content, introductory dry thickness, sum and kind of mud, Atterberg breaking points of the dirt, and swell potential.

## **2.0 REVIEW OF LITERATURE:**

Satyam Tiwari and Nisheet Tiwari (2016), has think about the utilization of waste fiber materials in geotechnical applications and to assess the impacts of waste polypropylene filaments on shear quality of unsaturated soil via completing direct shear tests and unconfined pressure tests on two diverse soil tests. In view of the outcomes, Specific gravity of a dirt blending of 0.5% filaments (PPF) explicit gravity of the dirt increments by 0.3%, Strength of the dirt is legitimately relative to explicit gravity, more is the

particular gravity more will be the quality of soil, fluid cutoff of a dirt - Soil without support and with fortification have fluid breaking point contrast of 18.18%, plastic farthest point of a dirt - As like fluid utmost the plastic furthest reaches of soil is likewise lessens from 29.35% to 25.8% and as far as possible in strengthened soil is not as much as that of unreinforced soil. Consequently with the utilization of polypropylene fiber shrinkage decreases. The outcomes got are analyzed for the two examples and inductions are drawn towards the ease of use and viability of fiber support as a trade for profound establishment or pontoon establishment, as a financially savvy approach Sai Sravya and Suresh Kommu (2016), presents the hurl conduct of broad dirt strengthened with Synthetic-strands. In this investigation, inquire about has completed to examine the impact of Synthetic-Fibers (Polypropylene and Polyester filaments) in checking the swelling propensity of far reaching dirt. The social changes in the dirt examples were resolved utilizing One Dimensional swell-union tests. What's more, the quality attributes of the dirt were likewise decided utilizing Unconfined Compressive Strength (UCS) tests and California Bearing Ratio (CBR) tests for changed scope of rates of Synthetic-Fibers incited (i.e., from 0.2% to 0.8%). The swell-union and quality parameters of soil are practiced for fluctuated Synthetic-Fibers and it was seen that the swell weight has diminished by expansion of strands though the voids proportion has expanded on expansion of Synthetic-filaments.



### 3.0 MATERIALS AND THEIR PROPERTIES

**Expansive Soil:** Characteristic black cotton soil was gotten from the Amalapuram, East Godavari District, Andhra Pradesh at a profundity of 1 m beneath the ground level. The dirt is dull black to black in shading with light earth content. The acquired soil was air dried, pounded physically and soil going through 4.75 mm IS strainer was utilized. This dirt is characterized by I.S arrangement as inorganic mud of high compressibility (CH).

**Fly ash:** Fly ash material was gathered from Vijayawada Thermal Power Station, Vijayawada.

**Plastic Fibers:** Plastic filaments were gotten from waste plastic spread. The normal thickness of 2mm. Therefore a developing need to discover elective employments of recovered plastic sack waste to stretch the use time of the plastic material and in this manner spare the corrupting condition.

**EXPERIMENTAL PROGRAMME:** The general testing project is led in three stage. In the principal stage research center trials were directed according to IS Code arrangements. In second stage, black cotton soil was settled with 5%, 10%, 15%, 20%, 30%, 35% Fly ash and Plastic Fibers with 0.5 %, 1.0 %, 1.5%, 2.0 % , 2.5 % , 3.0% and 3.5 % mixed with Expansive Soil independently so as to decide ideal level of Fly ash and Plastic Fibers separately. In third stage in the wake of finding the ideal rates of Fly ash and Plastic Fibers both these rates are mixed in far reaching soil so as to

compute the improvement in geotechnical properties like compaction, CBR and unconfined compressive quality tests.

### 4.0 RESULTS AND DISCUSSIONS:

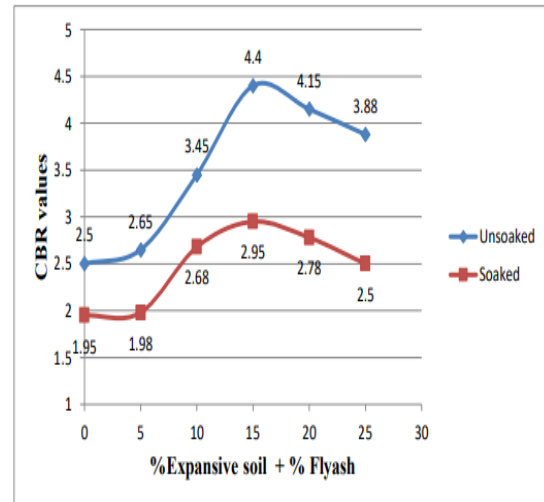


Fig. 1 : Variation of Soaked and Unsoaked CBR for Expansive Soil treated with Different Percentages of Fly ash

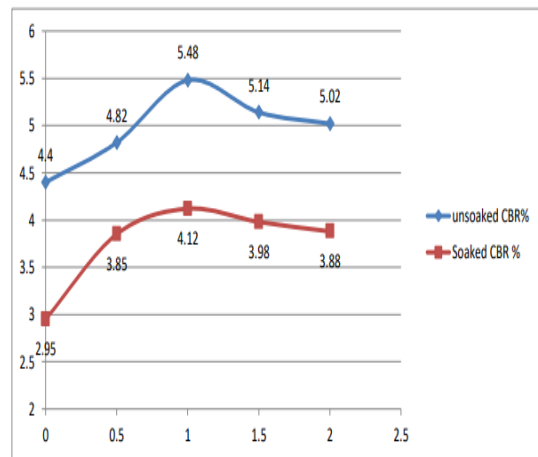


Fig: 2 Variation of Unsoaked and Soaked CBR Values for Expansive Soil treated with Optimum Percentage of Fly ash with Different Percentages of Plastic Fibers

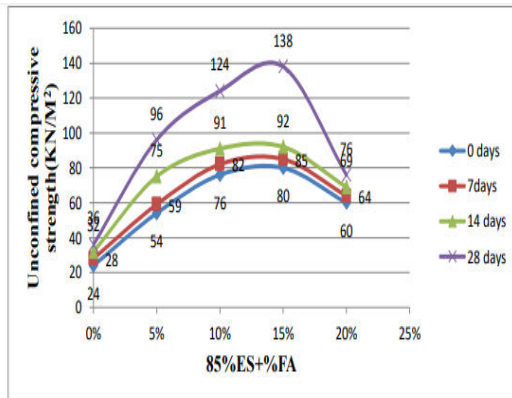


Fig.3 Variation Unconfined Compressive Strength of Expansive Soil Treated with Different Percentages of Fly ash at Different Curing Periods

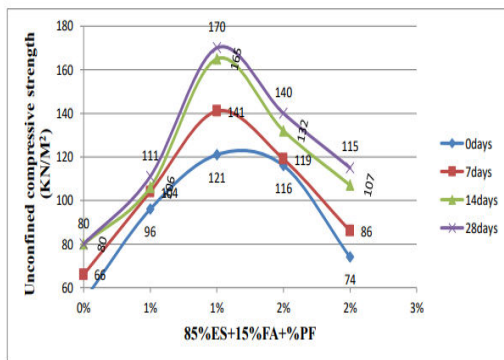


Fig.4. Variation Unconfined Compressive Strength of Expansive Soil Treated with 15 % Fly ash with Different Percentages of Plastic Fibers at Different Curing Periods

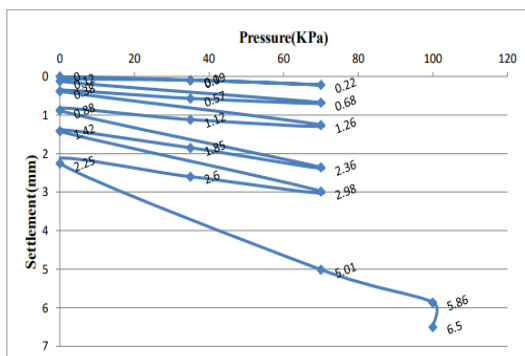


FIG:5 Laboratory cyclic plate load test results of only untreated expansive soil at OMC

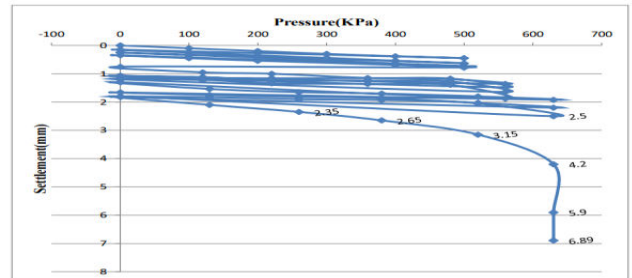


FIG:5 Laboratory cyclic plate load test results of expansive soil for model Flexible pavement at OMC

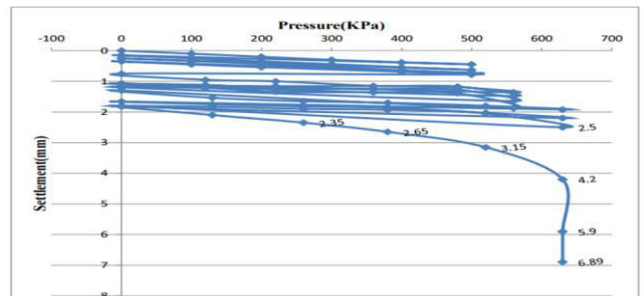


FIG:6 Laboratory cyclic plate load test results of expansive soil for model Flexible pavement at OMC

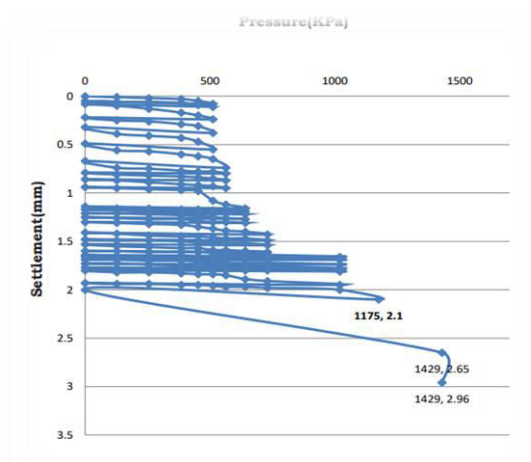


Fig 7: Laboratory cyclic plate load test results of expansive soil treated with 15% Fly ash + 1% Plastic Fibre

**CONCLUSIONS:** On the whole, this study has attempted to provide an insight into the Compaction, unsoaked and soaked CBR,

UCS and Laboratory Cyclic Plate load Test behavior of Fly ash and Plastic fibers treated Black cotton soil. Utilizing some portion of the waste in this way will reduce the quantity of waste requiring disposal. The following conclusions are drawn based on the laboratory studies carried out in this investigation.

C.B.R values of unsoaked sample increases from 2.5% to 4.4% up to the addition of 15% of Fly ash, then decreases to 4.15% with the addition of 20% of Fly ash to the Expansive soil.

C.B.R values of soaked sample increases from 1.95% to 2.95% up to the addition of 15% of Fly ash, then decreases to 2.5% with the addition of 20% of Fly ash to the Expansive soil. From the evaluation of CBR test, it was decided that 15% is the optimum content of Fly ash for treatment of Expansive soil.

UCS values of unsoaked sample increases from 36 kN/m<sup>2</sup> to 80 kN/m<sup>2</sup> up to the addition of 15% of Fly ash, then decreases to 60kN/m<sup>2</sup> with the addition of 20% of Fly ash to the Expansive soil.

At 7 days the UCS values of soaked sample increases from 39 kN/m<sup>2</sup> to 96kN/m<sup>2</sup> up to the addition of 15% of Fly ash, then decreases to with the addition of 20% of Fly ash to the Expansive soil.

At 14 days the UCS values of soaked sample increases from 75 kN/m<sup>2</sup> to 92 kN/m<sup>2</sup> up to the addition of 15% of Fly ash, then decreases to 69kN/m<sup>2</sup> with the addition of 20% of Fly ash to the Expansive soil.

At 28 days the UCS values of soaked sample increases from 96kN/m<sup>2</sup> to 138KN/m<sup>2</sup> up to the addition of 15% of Fly ash, then decreases to 76kN/m<sup>2</sup> with the addition of 20% of Fly ash to the Expansive soil

Compaction characteristics of Fly ash treated (at its optimum 15%) expansive soil such as OMC goes on increasing from 23.5% to 25.35% and MDD goes on Increasing from 13.73 kN/m<sup>3</sup> to 15.28kN/m<sup>3</sup> with the addition of different percentages of plastic fibres due to of the reason that as fibre content increases, soil packing becomes loose and it became difficult to make samples

Unsoaked CBR value goes on increasing from 4.4% to 5.48% up to the addition of 1% fibre, then decreased to 5.14% with the addition of 2.0% fibre to the Fly ash treated (at its optimum 15%) Black cotton soil. And soaked CBR value goes on increasing from 2.95% to 3.98% up to the addition of 1% of fibre, and then decreased to 3.88% with the addition of 2% of fibre. The overall CBR a value increases due to the reason that Fly ash has effectively bonded the soil particles to form a closely packed mass that resists the ingress of water.

UCS values unsoaked sample increases from 80 KN/m<sup>2</sup> to 128 KN/m<sup>2</sup> at 1% of plastic fibre then decreases to 74kN/m<sup>2</sup> with the addition of 2.0% of plastic fibre treated with Expansive soil

At 7 days the UCS values of soaked sample increases from 104kN/m<sup>2</sup> to 141KN/m<sup>2</sup> up to the addition of 1% of plastic fibre, then

decreases to 86 kN/m<sup>2</sup> with the addition of 2.0% of plastic fibre to the Expansive soil

At 14 days the UCS values of soaked sample increases from 106kN/m<sup>2</sup> to 165KN/m<sup>2</sup> up to the addition of 1% of plastic fibre, then decreases to 107kN/m<sup>2</sup> with the addition of 2.0% of plastic fibre to the Expansive soil

At 28 days the UCS values of soaked sample increases from 111kN/m<sup>2</sup> to 170kN/m<sup>2</sup> up to the addition of 1% of plastic fibre, then decreases to 115kN/m<sup>2</sup> with the addition of 2.0% of plastic fibre to the Expansive soil.

It was noticed from the laboratory test results of cyclic plate load test that the ultimate pressure of treated Expansive soil sub grade flexible pavement has been increased by 86.66% with respect to untreated Expansive soil sub grade flexible pavements.

It was noticed from the laboratory test results of cyclic plate load test that the Ultimate pressure of treated Expansive soil sub grade flexible Pavement with singly reinforced between subgrade and base coarse has been improved by 87% with respect to untreated Expansive soil sub grade flexible pavements.

The above observations give a clarity that the use of Fly ash and Plastic fibers in soil stabilization can improve the strength characteristics considerably.

Overall it can be concluded that 15% of Fly ash and Plastic fiber stabilized soil can be

considered to be good ground improvement technique especially in engineering projects on weak soils from economic consideration.

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